



- Perform ACF is a high performance Polyamide (Nylon) Carbon Fiber filament designed to work on FFF printers for the realization of functional parts.
- Perform ACF is easy to process and has extremely high durability, great temperature resistance and excellent dimensional stability.

### Typical Properties

Property	Test Method	Unit	Typ. Value
Nominal Diameter	-	mm	1.75 / 2.85
Density	ISO 1183	gr/cm3	1.19
Tensile Modulus	ISO 527	MPa	7,021
Tensile Strength	ISO 527	MPa	102
Flexural Strength	ISO 178	MPa	134
N. Izod Impact	ASTM D256	J/m	112
Elongation	ISO 527	%	2.7%
HDT @ 0.45 MPa	ISO 75	°C	180

\* The above are typical properties for a printed specimen

### Recommended Settings

Parameter	Unit	Set Value
Nozzle Temp.	°C	250±10
Plate Temp.	°C	90±10
Cooling	-	Off
Print Speed	mm/sec	30-80
Retraction (Bowden)	mm	>4
Retraction (Direct)	mm	2±0.5
Drying	°C,hr	80, 4

- Perform ACF adheres well when using PEI surface, PA adhesive or Kapton Tape on a heated glass plate.
- Perform ACF is an abrasive material which requires a hardened steel or ruby nozzle – 0.6mm or larger.

Disclaimer: Typical properties and recommendations should be regarded as guideline values and not specifications. It is on the user responsibility to carefully evaluate the suitability of the material and its properties to the application